

# POLIQVIN MACHINERY INC.

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*A Proud member the Machine Tool Industry for 40 Years*

Dear Sir or Madam:

We are pleased to offer, subject to prior sale the following:

(1) Pre-owned: ESAB Sub-Arc Welder  
Year of Manufacture: 2014  
Location: Maine  
Condition: Excellent! Very Low Hours!

## **SPECIFICATIONS**

This sub-arc welder was set up to weld large turbine components but can be configured to other similar sized workpieces. It includes the following items and more!

-ESAB CaB22-VLS-TC Column & Boom.

Boom Length: 114"  
Minimum/Maximum under boom: 33.5" / 78.75"  
Boom range horizontal: 78.75"  
Overall Height: 124"

-LAF 1001 remote controlled 3-phase welding power source.

-PEK Control unit for power source for submerged arc welding

-LJ TRN20-100 Turntable

Load capacity: 40,000 Lbs.  
Table diameter: 48"  
Speed range: 0.2 – 2 RPM

(3) Weld Engineering weld rod heaters

-LJ 45P Welding Positioner

Load capacity at the mounting plate: 10,000 Lbs.  
Nominal turning torque: 120,000 in-Lbs.  
Speed range: 0.1 – 1.5 RPM  
Rotation axis height range: 42" – 96" in 6" increments  
Footprint: (W x D x H) 86" x 72" x 111"  
Base weight: 2,100 Lbs.  
Head weight: 2,900 Lbs.  
UHD-200 SJ Riser Stand  
Capacity: 16,000 Lbs. for 8" – 60" Pipe  
Rail tracks

Price: POR

To the best of our knowledge, the specifications contained herein are accurate but should be verified at time of inspection. If you have any further questions please call me at (207) 784-1999.

Sincerely,

Greg Poliquin